



# 2016 NISSAN SENTRA

## 1.8 SV CVT



Scan QR code for general model information & options

### Your Upgrade Awaits

#### Standard Equipment Included at No Extra Charge

#### MECHANICAL & PERFORMANCE

1.8-Liter DOHC 4-Cylinder Engine  
Xtronic CVT®  
(Continuously Variable Transmission)  
Eco & Sport Drive Modes  
Front & Rear Stabilizer Bars  
Power-Assisted Vented Front Disc /  
Rear Drum Brakes  
16" Steel Wheels w/ Full Wheel Covers

#### SAFETY & SECURITY

Driver & Front Passenger,  
Side-Impact, & Curtain Air Bags  
Lower Anchors and Tethers for Children  
(LATCH)  
Anti-Lock Braking System (ABS)  
Traction Control System (TCS)  
Vehicle Dynamic Control (VDC)  
Electronic Brake force Distribution (EBD)  
Tire Pressure Monitoring System (TPMS)  
w/ Easy-Fill Tire Alert  
Vehicle Security System  
Nissan Vehicle Immobilizer System

#### NissanConnect™

Only use features when safe to do so.  
App availability is dependent upon vehicle  
model, trim level, packaging, and/or  
options. See NissanUSA.com/Connect for  
complete app availability details.  
Compatible smartphone required. Cellular  
network and GPS signals not available in  
all areas and/or at all times. Nissan is not  
responsible for associated costs, if any,  
for continued operation due to cellular  
network or other third party  
termination/changes. Cellular or other third  
party provider may terminate/restrict  
respective service without notice.  
Subscription Agreement required. See  
<http://www.NissanUSA.com/connect> for  
details. Text rates and/or data  
usage may apply.

#### COMFORT & CONVENIENCE

Air Conditioning w/ in-Cabin Microfilter  
6-Way Adjustable Driver's Seat  
Premium Cloth Seats and Door Trim  
Sliding Center Armrest  
Power Windows w/ Driver's One-Touch  
Auto Up/Down Feature  
Power Door Locks w/ Auto-Locking Feature  
Nissan Intelligent Key® w/ Push  
Button Ignition  
AM/FM/CD/USB Audio System w/ 6 Speakers  
SiriusXM Satellite Radio\*\*  
NissanConnect™ w/ Mobile Apps  
5" Color Display  
RearView Monitor  
Bluetooth® Hands-free Phone System  
Streaming Audio via Bluetooth®  
Siri™ Eyes Free\*\*\*\*  
Hands-free Text Messaging Assistant\*  
Leather-Wrapped Steering Wheel  
w/ Illuminated Audio Controls  
Cruise Control w/ Illuminated Controls  
Advanced Drive-Assist® Display  
w/ 5" in meter display  
60/40 Split Fold-Down Rear Seats

#### EXTERIOR

Halogen Smart Auto Headlights  
Dual Body-Color Power Outside Mirrors

\*\*Compatible smartphone required.  
Text rates and/or data usage may apply.

\*\*\*3 months of SiriusXM service included,  
subscription sold separately; not  
available to buyers in AK or HI; some  
features not available in all markets.

\*\*\*\*Replaces standard equipment where  
applicable.

\*\*\*\*\*Siri Eyes Free is a registered  
trademark of Apple, Inc.

Manufacturer's Suggested  
Retail Base Price: \$18,550.00

Options Included by Manufacturer  
CARPETED FLOOR MATS AND TRUNK MAT 180.00

DESTINATION CHARGES 835.00

Total\* \$19,565.00

### EPA DOT Fuel Economy and Environment Gasoline Vehicle

**Fuel Economy** MIDSIZE CARS range from 13 to 114 MPG. The best vehicle rates 119 MPG.

**32** MPG  
combined city/hwy

**29** MPG  
city

**38** MPG  
highway

**3.1** gallons per 100 miles

**You save \$2,000**  
in fuel costs over 5 years compared to the average new vehicle.

**Annual fuel cost \$1,400**

**Fuel Economy & Greenhouse Gas Rating (tailpipe only)** **Smog Rating (tailpipe only)**

1 8 10 Best  
1 5 10 Best

This vehicle emits 278 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at [fuelconomy.gov](http://fuelconomy.gov).

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 25 MPG and costs \$9,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$3.00 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

### fuelconomy.gov

Calculate personalized estimates and compare vehicles



Smartphone QR Code



### GOVERNMENT 5-STAR SAFETY RATINGS

**Overall Vehicle Score** ★★★★★  
Based on the combined ratings of frontal, side and rollover.  
Should ONLY be compared to other vehicles of similar size and weight.

**Frontal Crash** Driver Passenger ★★★★★  
Based on the risk of injury in a frontal impact.  
Should ONLY be compared to other vehicles of similar size and weight.

**Side Crash** Front seat Rear seat ★★★★★  
Based on the risk of injury in a side impact.

**Rollover** ★★★★★  
Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.

Source: National Highway Traffic Safety Administration (NHTSA)  
[www.safercar.gov](http://www.safercar.gov) or 1-888-327-4236

This Vehicle qualifies for Nissan's

### Security+Plus Extended Protection Plan

The only service agreement backed by  
Nissan Extended Services North America!  
Ask your dealer for details, or call 1-800-NISSAN-1  
for more information

### DELIVERY

**VEHICLE COLORS:**  
EXT:FRESH POWDER  
INT: MARBLE GRAY

**FINAL ASSEMBLY POINT:**  
AGUAS(ABV.)MEX  
**TRANSPORT METHOD:**  
TRUCK

**DEALER:**  
BOMMARITO NISSAN INC  
675 DUNN ROAD  
HAZELWOOD MO  
63042

**DROP SHIP:**  
PO#: 50208867  
ENTERPRISE HOLD PHOENIX  
1732 E RENTAL CAR WAY  
PHOENIX AZ  
85034

VIN: 3N1AB7AP9GY219741  
EMS:50 STATE EMISSIONS  
MDL:12216-219741 QM1-K  
OPT:A-L92C03266

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\*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

\*\*Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monroney label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.